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Supply Chain Integrity Digital Mission

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# **Situational Awareness - Systems of Interest**

- Factory Floor
- Are the operations carried out according to the schedule?
- Food Supply Chain
- Are goods delivered within 3 hours and stored below 25°C?
- Why is the truck late?
- Where did the strawberries/honey come from?
- Data Cleansing
- Does the database have complete, correct, accurate and relevant data?







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Events...

GPS coordinates Temp sensor Paperwork Log DB



Why is the truck late? Are the tomatoes still fresh?





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Incomplete/noisy/erroneous data Need domain knowledge ("fresh"?)





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Why is the truck late? Are the tomatoes still fresh?



### Stuck at warehouse / fresh

OR Traffic jam / not fresh



### Why this is hard

Incomplete/noisy/erroneous data Need domain knowledge ("fresh"?)

### Our logic-based approach

Domain *modelling* (first principles) What-if *reasoning* and *explanations* 



Why this is hard

Incomplete/noisy/erroneous data

Need domain knowledge ("fresh"?)

Domain *modelling* (first principles)

What-if *reasoning* and *explanations* 

Our *logic*-based approach

#### Events...

GPS coordinates Temp sensor Paperwork Log DB



Why is the truck late? Are the tomatoes still fresh?



#### Stuck at warehouse / fresh

OR Traffic jam / not fresh

### Implemented in the Fusemate system







**Observation: truck is in Sydney at the warehouse** 









**Observation: truck is in Sydney at the warehouse** 











**Observation: tomatoes are loaded** 











**Observation: tomatoes are loaded** 











Assumption as per schedule: truck is on the road











#### Assumption as per schedule: truck is on the road











#### Report: truck is on the road











#### Report: truck is on the road











#### Conclusion: truck is on the road for too long - tomatoes are no longer fresh





T+1





#### Conclusion: truck is on the road for too long - tomatoes are no longer fresh





T+1





Report: actually, at T+1 truck was still in Sydney warehouse















Report: actually, at T+1 truck was still in Sydney warehouse











#### Conclusion: tomatoes are still fresh at T+2



T+1



**T+2** 







#### Conclusion: tomatoes are still fresh at T+2











#### No information at T+3















#### T+3: What if truck is on the road?













T+3: What if truck is on the road?



























#### Report: truck at Canberra warehouse















#### Report: truck at Canberra warehouse







































**NO!** then  $T1 < T \le T2$ 

Т2







**If** in(T1, B, C) & T1 < T2 **NOT exists** T **s.th.** T1 < T ≤ T2 & unload(T, B, C) **then** in(T2, B, C)





If in(T1, B, C) & T1 < T2 NOT exists T s.th.  $T1 < T \le T2 \& unload(T, B, C)$  then in(T2, B, C)default reasoning: "not known" ( $\neq$  "known not")




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A model is a set of if-then rules plus ...



# Model = If-Then Rules + Scala Class Hierarchy

abstract class Item { val perishable: Boolean }
abstract class Fruit extends Item { val perishable = true }



abstract class Vehicle { val speed: Int }

case class Truck(id: Int, time: DateTime, load: Set[Item]) extends Vehicle with LogicFact {
 val speed = 80
 val rules = List(
 Truck(id, t, load - item) :- Unload(id, t, item), ... )
 def hasPerishableLoad = load contains { \_.perishable = true }



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## Model = If-Then Rules + Scala Class Hierarchy

case class Truck(id: Int, time: DateTime, load: Set[Item]) ... {

... @rules(id, time, load) val rules = List( Fail :-Unload(id, time, item), IF (! load contains items)

Truck(id, next, load - item) :-Step(next, time), Unload(id, time, item), NOT(t < time, Unload(id, t, item))



### Model = If-Then Rules + Scala Class Hierarchy Scala library "set"

case class Truck(id: Int, time: DateTime, load: Set[Item]) ... {

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...

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. Macro annotation

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Fail :-

...

Unload(id, time, item), IF (! load contains items)

Truck(id, next, load - item) :-Step(next, time), Unload(id, time, item), NOT(t < time, Unload(id, t, item))



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Fail :-

Unload(id, time, item), IF (! load contains items)

Truck(id, next, load - item) :- Expansion Step(next, time), Unload(id, time, item), NOT(t < time, Unload(id, t, item) ) case (Step(next, time1), Unload(id1, time2, item)) if time1 == time && time2 == time && id1 == id ! (model exists { case Unload(id2, t, item1) if id2 == id && t < time && item1 == item => true case \_ => false } }) => Truck(id, next, load - item)



# **Modelling Paradigm Summary**

- **Inferences** on basis of incomplete information
- Derive **multiple** plausible explanations
- **Fix** erroneous event data and revise explanations







Rules

Java connectivity









**Domain Model** - e.g., *If item I is unpacked from a container C at time T then I must have been packed into C at some time S < T* **EPCIS Events** - EPCIS events are sent to fusemate as they become available **Explanations** - The inference engine derives a set of plausible models consistent with the EPCIS events so far

Q/A/C - Where was item I at time T? Item I was unpacked from container C at time T and loc L. Item I has never arrived at L! Update - Plausible models are updated on every new EPCIS event and command provided by user







### 2013

The Use of EPC RFID Standards for Livestock and Meat Traceability





Gary Hartley New Zealand RFID Pathfinde January 2013



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New Zealand RFID Pathfinder Gro January 2013

12 events - from farm (NZ) to retailer (DE) encoded in EPCIS



### 2013

The Use of EPC RFID Standards for Livestock and Meat Traceability



The New Zealand RFID Pathfinder Group

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Process Step 4 - Animals arrive at Mountain River Processors' stun box



Figure 5.8 - RFID reader at Stun Box

Figure 5.7 illustrates animals in the location of the stun box. Note the RFID ear tags in the ears of the animals. Figure 5.8 illustrates the RFID antenna setup at the stun box

#### Process Step 5 - Cartons of finished Venison cuts packed into cartons at Mountain River processor and moved from the boning room into chiller room



Figure 5.9 - UHF RFID tags used on cartons

Figure 5.10 - UHF RFID Figure 5.11 - Tagged cartons tags positioned on cartons moving from boning room to chiller room

Figure 5.9, Figure 5.10 and Figure 5.11 illustrate the affixing of EPC UHF RFID tags on the cartons in the boning room and moving of cartons of finished venison cuts into the chiller room in preparation for loading the shipping container.

12 events - from farm (NZ) to retailer (DE) encoded in EPCIS



2013

The Use of EPC RFID Standards for Livestock and Meat Traceability



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The New Zealand RFI Pathfinder Group

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			Event Time Timezone Offset	EPCIS Event Details	
	2013				
			Action		
The Use of EPC RFID Standards for		NON I		Event Time	12/12/2012 01:58:34 +1300
Livestock and Meat Traceability		Figure 5.7		Timezone Offset	+01:00
		Figure 5.7 - 5		Event Type	ObjectEvent
ALC: A CONTRACTOR		animals. Figure 5.8 illustrati		Action	DELETE
		Process Step 5 - Cartons	EDC	EPC	urn:epc:id:sgtin:94130000.01420.11 urn:epc:id:sgtin:94130000.01420.18 urn:epc:id:sgtin:94130000.01420.2 urn:epc:id:sgtin:94130000.01420.22 urn:epc:id:sgtin:94130000.01420.23
A CONTRACTOR OF THE OWNER OF THE			EPC	BizStep	urn:epcglobal:cbv:bizstep:receiving
		Image: State		Disposition	urn:epcglobal:sellable_accessible
				BizLocation	urn:epc:id:sgln:4023339.00000.IN_STORE
		E Refrections		Read Point	urn:epc:id:sgln:4023339.00000.RECEIVING_E
		Figure 5.9 - UHF RFID ta used on cartons		urn:epc:id:sgtin:94 urn:epc:id:sgtin:94	21900217.003.1073742126 21900217.003.1073742127
		Figure 5.9, Figure 5.10 and	BizStep	urn:epcglobal:cbv:b	pizstep:commissioning
		in the boning room and mo for loading the shipping cor	Disposition	urn:epcglobal:cbv:c	disp:active
			BizLocation	urn:epc:id:sgln:942	2900.009772.ON_FARM
	Gary Hartley		Read Point	urn:epc:id:sgln:942	2900.009772.DEER_CRUSH
Pathfinder Group	New Zealand RFID Pathfinder Group				
				Table 6.3 - Commiss	sioning event - tagging of animals



**EPCIS defines lower-level events and higher-level "WWWW" concepts** 

**WWWW** - What? Where? When? Why?

Carton-2

MountainRiverProcessors/NewZealand/BONING\_ROOM\_EXIT

MountainRiverProcessors/NewZealand/CHILLER\_ROOM

commissioning - active

Add

2012-10-25T11:25:53+13:00



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**What Where** - Read point



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What

Where - Read point Where - Biz location



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What

Where - Read point Where - Biz location Why - Biz step - Disposition



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What

Where - Read point Where - Biz location Why - Biz step - Disposition How When

There are if-then rules for deriving **WWWW**s from EPCIS low-level events





























#### What is known





#### What is known

- Carton-2 has arrived at Retailer-1 in Germany





### What is known

- Carton-2 has arrived at Retailer-1 in Germany
- Carton-13 was added to the supply chain like Carton-2 above





### What is known

- Carton-2 has arrived at Retailer-1 in Germany
- Carton-13 was added to the supply chain like Carton-2 above
- Carton-13 leaves no trace but it should also have arrived at Retailer-1 in Germany





### What is known

- Carton-2 has arrived at Retailer-1 in Germany
- Carton-13 was added to the supply chain like Carton-2 above
- Carton-13 leaves no trace but it should also have arrived at Retailer-1 in Germany
   What went wrong?

### Fusemate diagnosis scenario - Compute some plausible explanations



We start the diagnosis by telling Fusemate that Carton-13 behaves like Carton-2

trackByCopy("urn:epc:id:sgtin:94130000.01420.2", "urn:epc:id:sgtin:94130000.01420.13")

#### Result




We start the diagnosis by telling Fusemate that Carton-13 behaves like Carton-2

trackByCopy("urn:epc:id:sgtin:94130000.0142(.2") "urn:epc:id:sgtin:94130000.0142(13")







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trackByCopy("urn:epc:id:sgtin:94130000.0142(.2") "urn:epc:id:sgtin:94130000.01420 13"





#### Now add knowledge of what (not) happened



A phone call confirms that Carton-13 was not seen at the DOCK\_DOOR any time after 11/12/2012: This information is provided to Fusemate (details not shown here)

### **Plausible Explanation (1)**



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### **Plausible Explanation (1)**



The user asks the system to compute the next plausible model

#### **Plausible Explanation (2)**



"Carton-13 has not been removed from Container-1 (still in the container?)"



The user asks the system to compute the next plausible model

#### **Plausible Explanation (2)**

Arrow in red now



"Carton-13 has not been removed from Container-1 (still in the container?)"



The user asks the system to compute the next plausible model

#### **Plausible Explanation (3)**



"Carton-13 was not loaded into Container-1 in the first place" (And hence cannot be unloaded either as per rules)



The user asks the system to compute the next plausible model

#### **Plausible Explanation (3)**

Arrow remans in red



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The user asks the system to compute the next plausible model

**Plausible Explanation (4)** 

# N/A

In particular Fusemate does not generate: "Carton-13 has been removed from the Container 1 but was not loaded earlier into Container 1"



### **User Interface - Under Development**

I OK	
command read("demo/deer/data/event-05.xml")	
OK	
command read("demo/deer/data/event-06.xml")	
ОК	
command read("demo/deer/data/event-07.xml")	
OK	
command read("demo/deer/data/event-08.xml")	
Command read (demo/deer/data/event-09.xmr)	
UN	
command track("urn:epc:id:sgtin:94130000.01420.2")	
<pre>query currentModel filter { isAbout(_, "Carton-2") }</pre>	
	Send Q
command toDotFile(currentModel, "demo/deer/out/client-tracking1.dot", display = true)	
guery to Dat (gurrant Mada)	
	1

	Json	Json Diff	Graph	Мар			
	I						
	Old Graph	New Graph			Cartan 2	<b>\</b>	Shinain - Contain
	Carton-2					SnippingContait	
	MountainRiverProcessors/NewZealand/BONING_ROOM_EXIT - MountainRiverProcessors/NewZealand/CHILLER_ROOM commissioning - active						MountainRiverProcessors/NewZealand
						<b> </b>	shipping - in_tra
	Add					]	Observe
					2012-10-25T11:25:53+13:00	]	2012-10-26T07:53

### **User Interface - Under Development**

,
Send Query
s

#### 0 1 2





### **Conclusions and Future Work**

- Developed Fusemate situational awareness system
- Fusemate = Logic Programming + Belief Revision + Scala programming language
- Experimented with Deer supply chain case study
- Future work
  - User interface
  - More case studies
  - Integration with video tracking
  - Probabilities
  - Temporal logic  $\Box t$  . shipped $(B) \rightarrow \diamondsuit s$  .  $s \le t + 5 \land \text{received}(B)$
  - Ontologies

